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A new ternary Li_4FeSb_2 structure formed upon discharge of the $FeSb_2/Li$ cell

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1. Introduction

In recent years, lithium-ion batteries have become the most important power sources for portable equipment due to their high-specific energy and high-working voltage. Nowadays, Li-ion batteries with the conventional negative electrode material based on carbon graphite $(372 \text{ mAh g}^{-1}, 820 \text{ mAh cm}^{-3})$ cannot face to the increasing demand of energy. The exploration of new materials and the understanding of their electrochemical mechanisms are essential to better control the electrode properties.

Tin alloys belong to the most interesting intermetallic compounds and are thus intensively investigated. Although offering much higher specific capacities than the intercalated carbon-based compounds, these materials unfortunately suffer from unacceptable capacity loss and severe volumetric changes (300%) upon cycling [1–3]. Some Sb-based intermetallic compounds, such as CoSb₃ [4,5] and Cu₂Sb [6,7], have been investigated as negative electrodes. Antimonides of the form MSb₂ (M = Cr, Fe, Ni, Co) have attracted particular interest [8–10]. However, whatever the transition metal M, the capacity retention was very poor. The authors

ABSTRACT

We report here the performance of FeSb₂ used as negative electrode for Li-ions batteries. A capacity of 400 mAh g⁻¹ and 3500 mAh cm⁻³ can be retained after 10 cycles at a C/10 cycling rate. We studied in particular the electrochemical mechanism during the first discharge of the FeSb₂/Li battery. Both Mössbauer spectroscopy (⁵⁷Fe and ¹²¹Sb) and *in situ* XRD studies show the formation of an unknown *fcc*-phase during the first step. A second step shows the conversion process leading to Li₃Sb at the end of the discharge. The structure of the intermediate new phase Li₄FeSb₂ is isotype to the face-centered-cubic Li₃Sb phase in which one Fe atom is substituted by two Li atoms.

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concluded that the reversible capacity was based on the alloying/dealloying of Li with Sb.

More recently we reported the study of the electrochemical reaction mechanism of lithium with NiSb₂ prepared by high temperature synthesis [11]. The advantage of as prepared NiSb₂, by comparing with other antimonides, does not lie in its high reversible capacity (520 mAh g^{-1} , 4080 mAh cm^{-3}) but rather in its ability to maintain (after the first discharge) 100% of its capacity over 15 cycles as well as on its aptitude to deliver its full capacity at high discharge/charge rates. The performance originates in an original reversible process. During the first discharge, NiSb₂ is converted into Li₃Sb and probably Ni⁰ nanoparticles. Upon the first charge, the composite electrode (Li₃Sb + Ni⁰) is transformed to the high-pressure NiSb₂ form and Sb. Once the first cycle achieved, the following discharges proceed via a two-step process with, first, the lithiation of Sb leading to Li₂Sb, followed by the conversion reaction of NiSb₂-HP to 2Li₃Sb + Ni⁰ [12].

We decided to explore the electrochemical mechanism of the marcasite FeSb₂ phase, which presents the same marcasite-type structure as NiSb₂ [13]. The aim is to compare the reactivity of the marcasite MSb₂ phase versus Li, when M is iron or nickel. From electrochemical studies, *in situ* XRD, ¹²¹Sb and ⁵⁷Fe Mössbauer measurements we demonstrate in this paper that an original mechanism takes place with the formation of a new ternary phase Li₄FeSb₂ during the first part of the discharge. Since no Li/Fe/Sb





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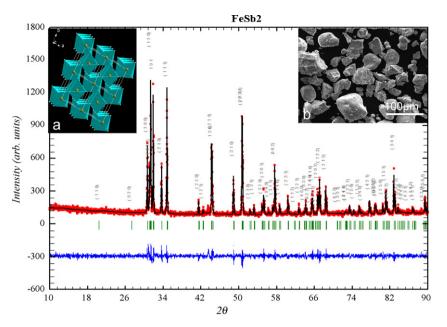


Fig. 1. X-ray diffraction patterns (Cu K α) of the orthorhombic FeSb₂ phase prepared by a high temperature ceramic route. Insets show the marcasite structure of FeSb₂ (a) and the SEM image (b). (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of the article.)

phase is described in the literature, we present here this new phase.

was determined by scanning electron microscopy (SEM) coupled with energy-dispersive X-ray spectroscopy (EDX).

2. Experimental

2.1. Synthesis and characterization

The orthorhombic FeSb₂ phase was obtained by placing stoichiometric amount of iron metal and antimony powders in a silica tube sealed under vacuum. The silica tube was placed in a furnace and heated to 730 °C during 4 days using a ramp of $2 \circ C \min^{-1}$. The tube was then air quenched. Powder X-ray diffraction (Fig. 1) revealed well-shaped Bragg peaks, indicative of a highly crystalline sample.

2.2. Electrochemical tests

Swagelok-type cells were assembled in an argon filled glove box and cycled using a Mac Pile automatic cycling/data recording systems (Biologic Co., Claix, France) in a potential window between 2 V and 0.01 V versus Li⁺/Li⁰ at a cycling rate of C/*n* (that is one lithium per formula unit within *n* hours). These cells comprised a Li metal disc as the negative electrode, a Whatman GF/D borosilicate glass fiber sheet saturated with a 1-M LiPF₆ in ethylene carbonate (EC), dimethyl carbonate (DMC) (1:1, in w/w) as the electrolyte, a positive electrode made after mixing the starting iron antimonide powder with 15 wt% carbon black (SP). Usually, 10–12 mg of the mixed powders was placed on top of the Swagelok plunger.

2.3. XRD and SEM

X-ray diffraction (XRD) measurements on powdered FeSb₂ samples were performed on a Philips X-pert diffractometer using Cu K α radiation. *In situ* XRD was carried out on electrochemical cell assembled similarly to our Swagelok cells but with a beryllium window as current collector on the X-ray side. The cell was discharged at a C/10 scan rate and the X-ray powder patterns were collected for every 0.5 reacted Li. The powder morphology of pristine materials

2.4. Mössbauer spectroscopy

¹²¹Sb Mössbauer measurements were performed on an EG and G constant acceleration spectrometer in transmission mode using a Ba^{121m}SnO₃ source of a nominal activity of 0.2 mCi. During the measurements, both source and absorbers were simultaneously cooled down to 4 K in order to increase the fraction of recoil-free absorption and emission processes. The zero isomer shift was defined from the spectrum of InSb at $4 \text{ K}(\delta = -8.72(4) \text{ mm s}^{-1}$ relative to the source). Measurements were performed *ex situ* at several depths of discharge.

⁵⁷Fe Mössbauer spectra were recorded in transmission geometry in the constant acceleration mode, using equipment supplied by Ortec and Wissel and a ⁵⁷Co(Rh) source of a nominal activity of 10 mCi. The velocity scale was calibrated by means of a room temperature spectrum of α-Fe. Isomer shifts are given with respect to the room temperature spectrum of α-Fe.

The hyperfine parameters isomer shift and quadrupole splitting were determined by fitting Lorentzian lines to the experimental data, using appropriate computer programs [14,15].

3. Results

Fig. 1 shows the Rietveld refinement of the powder pattern of the as-obtained FeSb₂. All peaks can be indexed on the basis of an orthorhombic (marcasite-type) cell with refined lattice parameters (a = 5.829(2)Å; b = 6.535(1)Å; c = 3.197(1)Å) similar to those reported in the literature. Note that in the literature the FeSb₂ crystallographic structure is indexed in two space groups, *Pnn2* (34) and *Pmnn* (58) [16,17]. Both structures are essentially of the FeS₂-m type, the *Pnn2* space group lacks, however, a mirror plane present in the structure of FeS₂-m, due to a slight shift of the Sb atoms along the *z*-direction. As a consequence, the Fe atoms in *Pnn2* are no longer situated in the center of the Sb₆ octahedra (see Table 1).

In the classical marcasite type structure, each Fe is octahedrally coordinated to six nearest Sb atoms and each Sb atom is

Table 1

Atomic position in the FeSb₂ structures refined in Pnn2 and Pmnn space groups

Sb atomic position	x	у	Ζ
Pnn2	0.1881 (1)	0.3565(1)	0.0097 (5)
Pmnn	0.1885 (2)	0.3561 (4)	0.000

tetrahedrally surrounded by three Fe and one Sb. The reduction of the symmetry in *Pnn2* of the Fe atoms leads to three non-equivalent Fe–Sb bonding distances, each occurring twice per Fe–Sb octahedron. This compound has a predominantly covalent type of bonding. Like other antimonide compounds with marcasite structure, FeSb₂ behaves as a semiconductor.

The left inset of Fig. 1, shows the SEM picture of the FeSb₂ powder. As expected for this type of synthesis, the powder morphology shows agglomerates of $20-50 \mu$ m. EDX analyses give systematically the expected 2Sb/1Fe molar ratio.

3.1. Electrochemical tests

The FeSb₂/Li half-cells were tested using different C/n rates (n = 1; 3; 10; 20). For the sake of clarity, only the first three half-cycles are shown in Fig. 2 (on the left). The best performance is obtained for a C/10 cycling rate. At this rate, more than 6 Li per formula unit react during the first discharge. On charge, only 4.5 Li are removed corresponding to a reversible capacity of 420 mAh g⁻¹ (or 3500 mAh cm⁻³). The galvanostatic curve shows a voltage plateau at 0.62 V during the first discharge, which is correlated to the reaction of more than 4 Li. The corresponding incremental peak (labelled A, at 0.65 V) is sharp, suggesting a two-phase reaction (grey line in Fig. 3). A second step occurs at 0.4 V, which corresponds to the insertion of only 1.5 Li. On charge, a double process (B'/A') appears between 0.9 V and 1.1 V, which is clearly viewed on the derivative curve on Fig. 3.

The profile of the second discharge is very different with a very huge peak centered at 0.87 V and two sharp peaks at 0.84 V and 0.9 V

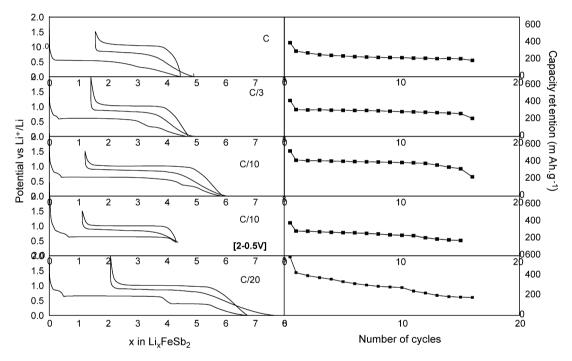


Fig. 2. Voltage vs. composition plots for a FeSb2/Li cell between 2 V and 0 V or between 2 V and 0.5 V, cycled at C; C/3; C/10; C/20 and the corresponding capacity retention.

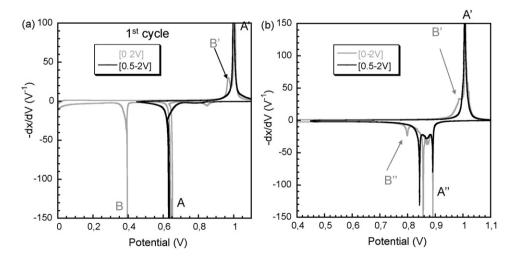


Fig. 3. Plots of the derivatives -dx/dV(a) of the first and (b) of the second cycles of a FeSb₂/Li cell at a C/20 rate between 2 V and 0 V (in grey line) and between 2 V and 0.5 V (in black line).

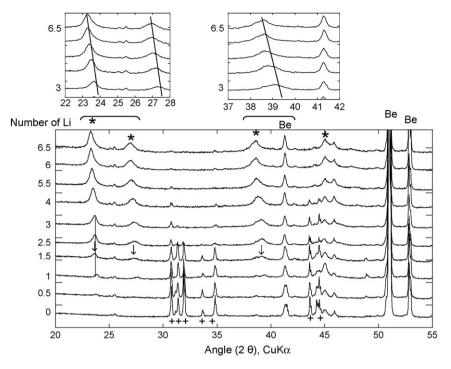


Fig. 4. In situ X-ray diffraction patterns recorded during the discharge of a FeSb₂/Li electrochemical cell down to 0 V at a C/10 cycling rate. The Bragg peaks corresponding to m-FeSb₂ phase, to the Li₄FeSb₂ phase (or phase 1), and to the Li₃Sb phase (or phase 2) are marked by crosses, arrows and black stars, respectively.

(this block of peaks is labelled A''). A smaller B'' peak is observed at 0.8 V. When a potential cut off is applied at 0.5 V, the *B* process is no more observed on first discharge. As a consequence both B' and B'' processes disappear on successive charge and discharge, respectively.

At higher rate (C or C/3), only 3 Li per formula unit react reversibly during the first cycle, which corresponds to a reversible capacity of 300 mAh g^{-1} . At a very low rate (C/20), the reversible capacity of the first cycle increases significantly (5.5 Li corresponding to 610 mAh g^{-1}). Simultaneously, the irreversible part of the first cycle increases, too. Note that in this case the second process at 0.4 V is correlated with the reaction of 2 Li.

Whatever the cycling rate is, the FeSb₂/Li cell shows a very reproducible voltage profile upon subsequent cycles but suffers from an important capacity fading after 15 cycles (Fig. 2, on the right). The best capacity retention is obtained at a C/10 cycling rate, with a capacity of 400 mAh g⁻¹ measured after 10 cycles. Note that the cycleability is not improved when the 0.5 V cut-off is applied (Fig. 2).

In order to gain deeper insight in the electrochemical mechanism, both in situ XRD and Mössbauer spectroscopy measurements (¹²¹Sb and ⁵⁷Fe) were collected at selected potential points during the first discharge. The first XRD pattern at 0 Li corresponds to the starting FeSb₂ phase recorded in the in situ XRD cell with the Beryllium window as current collector. During the first discharge (Fig. 4), we initially observe a continuous decrease in the intensity of the main FeSb₂ Bragg peaks to the expense of a new set of Bragg peaks (phase 1) marked by arrows in Fig. 4. These peaks then continuously grow upon increasing x up to x = 4. Pursuing the lithiation results in a continuous shift of this new set of broad peaks to lower angles (phase 2). Table 2 summarizes the Bragg peaks observed for phase 1 and for phase 2 together with the corresponding cell parameters, both refined in Fm3m space group. At the end of discharge the set of peaks of phase 2 can be attributed to the main Bragg peak of the cubic Li₃Sb phase (a = 6.572 Å, Fm3m) [18]. Note that the face-centered-cubic Li₃Sb phase is designated in the Li/Sb phase diagram as the high temperature polyform (the ambient temperature α -Li₃Sb transforms to β -Li₃Sb at temperatures above 650 °C).

At the end of the discharge, the diffuse peak around 45° could also be interpreted as the (1 1 0) Bragg peak of the cubic iron phase (JCPDF 01-1252).

3.2. Mössbauer study

A ¹²¹Sb and ⁵⁷Fe Mössbauer study was undertaken in order to better identify the intermediate phases formed during the discharge in the electrode and in particular the ternary Li/Fe/Sb phase.

The ¹²¹Sb and the ⁵⁷Fe Mössbauer spectra are shown in Fig. 5 and the corresponding refined hyperfine parameters are included in Tables 3a and 3b. Note that ¹²¹Sb isomer shifts in Table 3b are given relative to InSb, while the velocity scale in Fig. 5 is drawn relative to the source (InSn on this scale would be at $\delta = -8.72 \text{ mm s}^{-1}$). For the starting material, the ⁵⁷Fe spectral shape reveals two doublets. The hyperfine parameters of the first doublet ($\sigma = 0.44 \text{ mm s}^{-1}$; $\Delta E_q = 1.22 \text{ mm s}^{-1}$ and 85% relative contribution) agree well with the published data for the orthorhombic FeSb₂ phase ($\sigma = 0.44 \text{ mm s}^{-1}$ and $\Delta E_q = 1.27 \text{ mm s}^{-1}$) [19]. However, the second doublet ($\sigma = 0.39 \text{ mm s}^{-1}$; $\Delta E_q = 0.5 \text{ mm s}^{-1}$ and

Table 2

Bragg peaks of the fcc-Li_3Sb according to the literature, of Phase 1 observed during the first discharge, and of Phase 2 at the end of the discharge

	Li₃Sb fcc [16]	Phase 1	Phase 2
Bragg peaks	23.47	23.9	23.3
20	27.08 38.79 45.78 47.85	27.7 39.4 45.9 47.44	27.0 38.7 45.85 /
Refined cell parameters (Å)	<i>a</i> = 6.572	$a_1 = 6.28$	$a_2 = 6.56$
Cell volume (Å ³)	V=283.8	$V_1 = 247.67$	V ₂ = 282.30

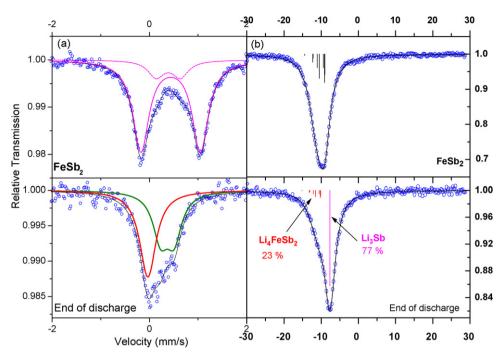


Fig. 5. (a) ⁵⁷Fe and (b) ¹²¹Sb Mössbauer spectra of a FeSb₂/Li starting electrode and of a fully discharged electrode.

Table 3a ⁵⁷Fe hyperfine parameters of FeSb₂; δ isomer shift relative to α -Fe; Δ Eq, quadrupole splitting; Γ , line width at half maximum; *A*, contribution of the spectrum

		$\delta (\mathrm{mm}\mathrm{s}^{-1})$	$\Delta q (\mathrm{mm}\mathrm{s}^{-1})$	Γ (mm s ⁻¹)	A (%)
FeSb ₂	⁵⁷ Fe	0.44 (3) 0.39 (2)	1.22 (8) 0.50 (2)	0.40 (1) 0.40 (1)	84.5 15.5
(End of 1st discharge)	⁵⁷ Fe	-0.03 (1) 0.37 (2)	0.00(0) 0.28 (2)	0.41 (2) 0.38 (3)	50.8 49.2

15% relative contribution) does not correspond to any phase in the literature. Note that no trace of another $FeSb_2$ phase has been distinguished by XRD (Fig. 1) and in the Rietveld refinement. The second spectrum, recorded at the end of the discharge, shows a singlet (red colour) and a doublet (green colour) with very close relative contributions (51% and 49%, respectively). The singlet, appearing at zero velocity, can be attributed to small particles of metallic iron, showing superparamagnetic behaviour as it is characteristic for particle diameters of the order of a few nanometers. The hyperfine parameters of the doublet are quite similar to the second doublet of the starting material and might reflect an incomplete reaction of the pristine material or the presence of the new ternary phase.

The ¹²¹Sb spectrum of the starting either material is characterized by a multiplet with the hyperfine parameters ($\sigma = -1.35 \text{ mm s}^{-1}$; eQV_{zz} = 11 mm s⁻¹ and 100% relative contribution) in good agreement with the data related to FeSb₂ in the literature [20]. At the end of the discharge, two contribu-

Table 3b

 121 Sb hyperfine parameters of FeSb₂; δ isomer shift relative to InSb; eQV_{zz} quadrupole splitting; Γ , line width at half maximum; A, contribution of the spectrum

		δ (mm s ⁻¹)	eQV_{zz} (mm s ⁻¹)	$\Gamma (\mathrm{mm}\mathrm{s}^{-1})$	A (%)
FeSb ₂	¹²¹ Sb	-1.35(1)	+11.0(2)	1.60(3)	100
(End of 1st discharge)	¹²¹ Sb	-2.41 (9) +1.05 (3)	+10(1) 0.0	1.79 (6) 1.79 (6)	23.0 77.0

tions appear. The refined parameters of the first ($\sigma = 1.05 \text{ mm s}^{-1}$; $eQV_{zz} = 0 \text{ mm s}^{-1}$ and 77% relative contribution) are ascribable to the fcc-Li₃Sb phase [21]. The second component is characterized by a multiplet with the hyperfine parameters $\sigma = -2.41 \text{ mm s}^{-1}$; $eQV_{zz} = 10 \text{ mm s}^{-1}$ and 23% relative contribution). This new contribution is not described in the literature. The zero quadrupole interaction of Sb in Li₃Sb is in agreement with the perfect cubic symmetry of the antimony sites in this compound, where Sb atoms are surrounded by 8 Li atoms at a distance 2.7 Å, situated in the corners of a cube, and by 6 Li forming a regular octahedron with a Sb–Li distance of 3.1 Å (see Fig. 6). In the ternary phase, the local environment of Sb is the same as in Li₃Sb with the exception of Fe atoms substituting for Li on the corners of the cube in statistical distribution. The different ionic diameters of Li and Fe and the different Li-Sb and Fe-Sb bonding properties induce a distortion of the ideal cubic symmetry of the antimony site and lead to a non-zero quadrupolar interaction.

4. Discussion

Two electrochemical processes, A and B, were observed during the first discharge. *In situ* XRD showed that during the first A process (4 Li), the starting FeSb₂ phase progressively disappears to the benefit of the phase 1. All their diffraction peaks correspond to the characteristic X-ray pattern of the cubic Li₃Sb phase, but are shifted to higher angles. A cubic cell parameter was calculated as a = 6.28 Å for this phase 1 (see Table 4). The broad peak at 45° is tentatively attributed to the (110) reflexion of the cubic Fe phase. Depending on the correctness of this attribution, the chemical composition of this new phase 1 is either Li₄FeSb₂ or Li₄Fe_{1-x}Sb₂. Note that no phase is described in the Li/Fe/Sb system in the literature. In all cases this phase 1 appears to be isostructural of Li₃Sb.

As already emphasized above, the Fe atoms in $FeSb_2$ are octahedrally coordinated to six Sb atoms and each Sb atom is surrounded by three near Fe and one near Sb in a tetrahedral configuration, leading to three non-equivalent bonding Fe–Sb distances, to one Fe–Fe distance and three Sb–Sb distances. These distances are reported in

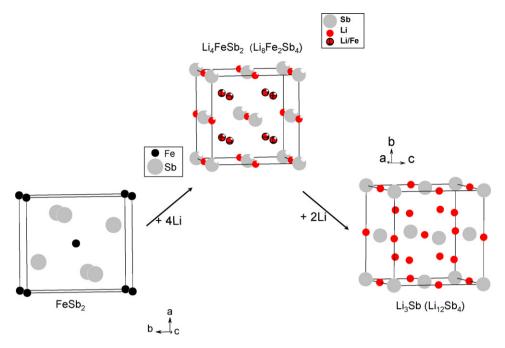


Fig. 6. Crystallographic structures of FeSb₂, Li₄FeSb₂ and Li₃Sb, showing the positions of Fe (black), Sb (grey) and Li (red). (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of the article.)

Table 4 with the corresponding distances in the new ternary phase 1 and in Li₃Sb.

As shown in Fig. 6, the structure of Li₄FeSb₂ is isotype with that of Li₃Sb, with one Fe^{II} atom substituting for two Li on the tetrahedral 8c site. This structural description was validated by the Mössbauer analysis. In contrast to that, no such close structural relationship exists between the antifluorine type structure Li_4FeSb_2 and $FeSb_2$. The $FeSb_2 \rightarrow Li_4FeSb_2$ phase transformation involves structural modifications with shortening or lengthening of the Fe-Fe, Fe-Sb and Li-Sb distances. Accordingly, the electrochemical analysis shows that process A is characterized by a biphasic process. In contrast to this, process B, i.e. the transformation from Li₄FeSb₂ to Li₃Sb, does not imply modifications of the array of Sb atoms and can be seen as a topotactic displacement. The continuous shift of the Bragg peaks during the discharge from x = 4 to x = 6 confirms this hypothesis. The Li_4FeSb_2 \rightarrow Li_3Sb transformation involves an increase in the lattice parameter of 4.5% and in the volume cell of 14%. This increase of the cell parameters is due to the more covalent character of the Fe-Sb bonds as compared to the more ionic character of the Li-Sb bonds in Li₃Sb. This degree of covalency of the transition metal (TM)-pnictogen bond has been widely observed in the ternary phosphide antifluorine-type structures [22,23].

It is interesting to note that Li/TM/Sb phases are very rare. Only the *fcc* Li₂CuSb phase is reported with a cell parameter (a = 6.27 Å) [24] which is very close to that of phase 1.

Moreover, the *fcc* Li₂CuSb was recently identified as being an intermediate phase in the discharge of the Cu₂Sb/Li half-cell [6,7].

In this case, the successive Cu₂Sb \rightarrow Li₂CuSb and Li₂CuSb \rightarrow Li₃Sb transformations were observed during the first discharge. The extruded copper was not characterized by XRD, but only by selected area electron diffraction (SAED) analysis. The Li₂CuSb \rightarrow Li₃Sb transition led to an increase in the lattice parameter of 4.5%, corresponding to a 14% expansion of the cubic lattice. We observed exactly the same volume variation from Li₄FeSb₂ to Li₃Sb, meaning that the same type of electrochemical reaction takes place.

5. Conclusion

This combined ⁵⁷Fe and ¹²¹Sb Mössbauer spectroscopy and *in situ* XRD analysis showed that a two-step mechanism takes place during the first discharge of the FeSb₂/Li cell:

 $FeSb_2 + 4Li \rightarrow Li_4FeSb_2(or Li_4Fe_{1-x}Sb_2 + xFe^0)$ process A

$$Li_4FeSb_2 + 2Li \rightarrow 2Li_3Sb + Fe^0$$
 process B

Li₄FeSb₂ is a new crystallographic structure, since no Li/Fe/Sb phase was ever referenced in the literature. Although two steps clearly appear in the voltage profiles of previous articles reporting the FeSb₂ behaviour versus Li, no explanation was ever given by the authors about it [9,10]. Low temperature Mössbauer measurements are currently in progress to confirm the presence of metallic iron particles in the fully discharged electrodes and eventually in the electrode collected during the first A process. Moreover, the analysis

Table 4

cell parameters and interatomic distances in the FeSb₂, Phase 1 and Li₃Sb

1	- /	-		
	Refined cell parameters Å and volume cell Å ³	Fe/Li–Sb (Å)	(Li/Fe)–(Li/Fe) (Å)	Sb–Sb (Å)
FeSb ₂ (Pnn2)	a = 5.829(2); b = 6.535(1); c = 3.197(1); V = 121.78	2.576; 2.578; 2.616	3.197	2.887(1); 3.197(1); 3.606(1)
Li ₄ FeSb ₂ ; Z=2; (=Li ₈ Fe ₂ Sb ₄ ; Z=1); (Fm-3m)	<i>a</i> = 6.28; <i>V</i> = 247.67	2.719(Fe/Li-Sb); 3.14 (Li-Sb)	2.719 (Li–Li/Fe); 3.14 (Li/Fe–Li/Fe); 4.441 (Li–Li)	4.44
Li ₃ Sb; Z=4; (=Li ₁₂ Sb ₄ ; Z=1); (<i>Fm</i> -3 <i>m</i>)	<i>a</i> =6.56; <i>V</i> =282.30	2.84; 3.28	2.84; 3.28; 4.638	4.638

of the samples collected on charge of the FeSb₂/Li battery will show (i) whether the Li₄FeSb₂ \rightarrow Li₃Sb is reversible and (ii) whether FeSb₂ is restructured from Li₄FeSb₂ at the end of charge.

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